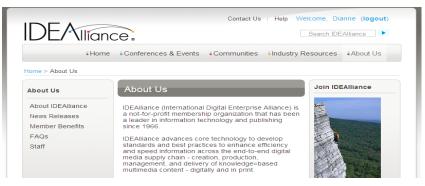




Who is IDEAlliance?

- IDEAlliance has 40+ Years of experience as a Non-Profit Industry Association
- Focus on developing technology specifications, guidelines and best practices for the end-toend digital supply chain
- Broad based membership from across the supply chain
- Publishers, Agencies, Printers, Suppliers







IDEAlliance Members

- Conde Nast
- Forbes Media
- Meredith Corporation
- Hachette Filipacchi Media
- Hearst
- Newsweek
- JCPenney Media
- McGraw-Hill Companies
- Time Inc.
- Rodale
- Hallmark
- National Geographic
- DRAFTFCB
- Ogilvy & Mather
- JWT
- McCann-Erickson
- DDB
- Leo Burnett USA
- Saatchi & Saatchi

- Kodak
- Dalim Software GmbH
- Fujifilm Graphic Systems
- X-Rite
- Techkon
- Eizo Nanao Technologies
- Nazdar Ink
- INX International
- Sun Chemical
- Ink Systems, Inc.
- Color Correct Solutions
- Adstream
- LaCrosse Litho
- Vio/Adsend
- Enfocus Software
- Just Normlich
- Konica Minolta
- Heidelberg
- Manroland
- Mimaki
- Goss International

- Adobe Systems
- Epson
- EFI
- IBM
- Mark Logic Corporation
- Microsoft
- Quark
- Xerox Corporation
- International Paper
- NewPage Corporation
- UPM Kymmene
- Sappi Fine Paper NA
- Verso Paper
- Quad/Graphics
- WorldColor
- RR Donnelley
- Transcontinental
- Vertis
- Consolidated Graphics

PRODUCED BY



Alliance Partners



































PRODUCED BY



Domains

- **Content Creation, Mgmt & Delivery**
 - **ICE**
 - PRISM
 - Digital Image Metadata
 - **SGML**
- **Digital Advertising & Production Workflow**
 - GRACoL®
 - G7
 - **PROSE**
 - JIFFI
 - SPACE
 - DISC®
 - **Digital Print**
 - Screen Print
 - SWOP®
 - Flexo
 - Gravure



- papiNet®
- **EMBARC**
- RFID
- **NARI**



- Mail & Newsstand **Distribution**
 - SnL Newsstand
 - SnL Newspaper Inserts
 - Mail.dat®
 - ADIS





International Activities

















Conferences and Summits



















Programs

Committees

Think Tanks: Strategies & Best Practices

Working Groups

Technical Specifications & Certifications

Networks

Peer Implementation & Support

Events

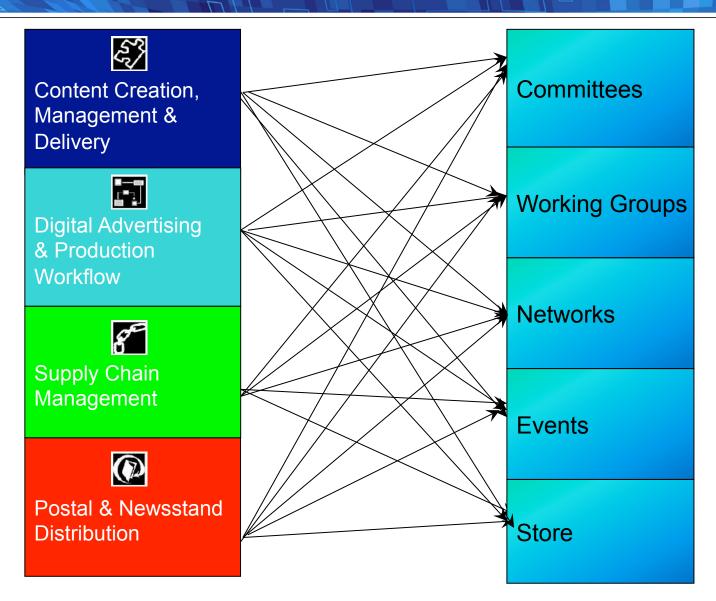
Innovating, Educating & Networking

Store

Tools & Resources



Programs





G7 Methodology and Understanding Neutral Gray









Color Printing Stages

- Concept / design
- Creative / art / photography
- Prepress / RGB-CMYK conversion
- Proofing / approval cycle
- Press run
- Consumer
 - Spends on average 0.75 seconds per viewing!
- Trash can



Reproduction Issues

- Communication
 - Hard to put color into words subjective: "needs more red" or "it's too cool or too warm".
- Does the proof match the product?
- Does the proof <u>predict</u> the press?
- Will the press match the proof?
- Under different lighting?
- Can you do it again next month or next year?



Why Care About Standards?

- Printing standards benefit <u>everyone</u>
 - Client, agency, creative, prepress, pressroom
- Printing is a <u>manufacturing</u> process
- Standardized proofs are <u>always the same</u>
- Standard CMYK files mean consistent color



ISO 12647 Print Standard

- THE official international printing standard
- Defines ink color, paper color, dot gain etc.
- Written in mid-1990s (before CtP, ICC etc.)
- Limitation: Multiple possible "appearances" while staying within ISO rules



GRACoL® & SWOP® (2007)

- Based on ISO 12647-2 standard
- GRACoL® = General Requirements for Commercial Offset Lithography
- SWOP® = Specifications for Web Offset Publications
- Completely revised to reflect new technologies
 - CtP, ICC, digital proofing, etc.



So, where does G7[®] come in?



What is G7®?

- Media-independent specification for a universal grayscale appearance
- Method of calibrating any printing system to a constant gray scale appearance
- Backbone of SWOP® & GRACoL®
- Process control aim points for more consistent printing & proofing "to the numbers"
- G = Gray Scale and the 7 ISO ink colors



G7® Definition

G7[®] is both a definition of grayscale appearance, and a calibration method for adjusting any CMYK imaging device to simulate the G7 grayscale definition. G7 yields a visual match between different imaging systems using simple 1-dimensional curves, and enables shared appearance between different printing devices or specifications when additional color management is not available. G7 is the basis for GRACoL on #1 paper (TR006), SWOP on #3 paper (TR003), SWOP on #5 paper (TR005) and FIRST's Flexo on white polyester substrate (TR007). G7 utilizes one of the implementation methods of the new ISO 10128 standard for near-neutral calibration. A key benefit of G7 is that it is device independent. The G7 neutral print density curve (NPDC), gray balance definitions and calibration methodology are the same for any imaging technology, regardless of substrate, colorants, screening technologies, etc. The NPDC at the heart of the G7 grayscale definition was derived by analyzing the neutral tonality of typical ISO Standard commercial offset printing using computer-to-plate technology. G7 should not be confused with GRACoL7, which is the 7th edition of the GRACoL Specification. PRODUCED BY

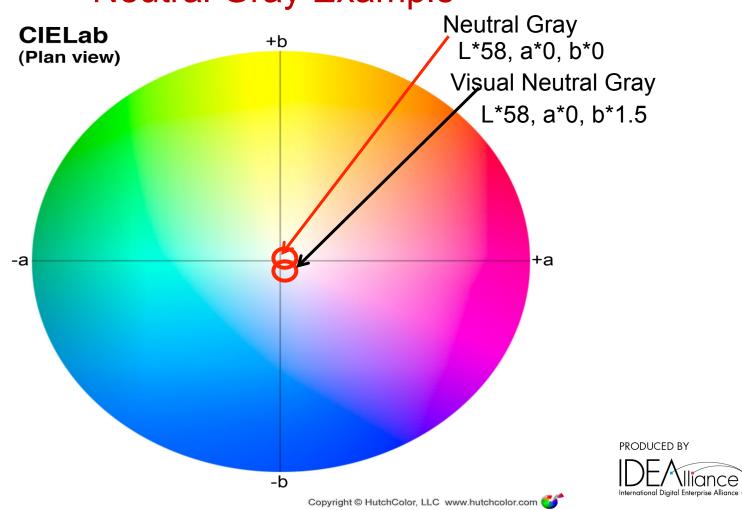
Understanding Neutral Gray

- Gray is the center of color space
- Neutral Gray is Dead Center
- Visual neutral Gray is Almost Dead Center
- G7 Neutral Gray:
 - No color cast when viewed in correct lighting
 - No color cast in the absence of an excessive amount of optical brighteners



Neutral Gray Example

Neutral Gray Example



Gray Balance has been used by photography professionals for years.

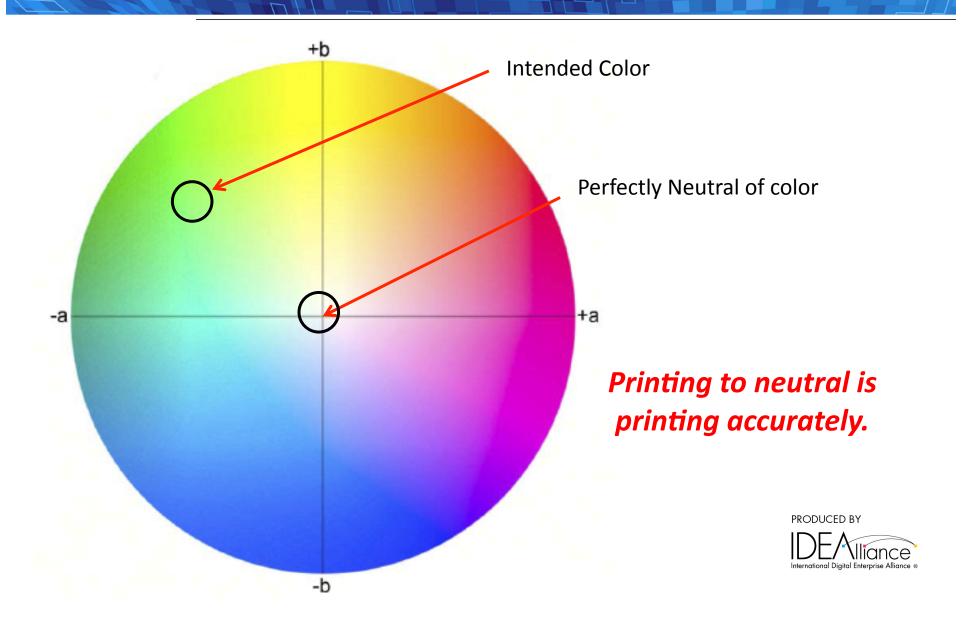


In the 1970's Gray Balance Cards were used to confirm gray balance in photography.

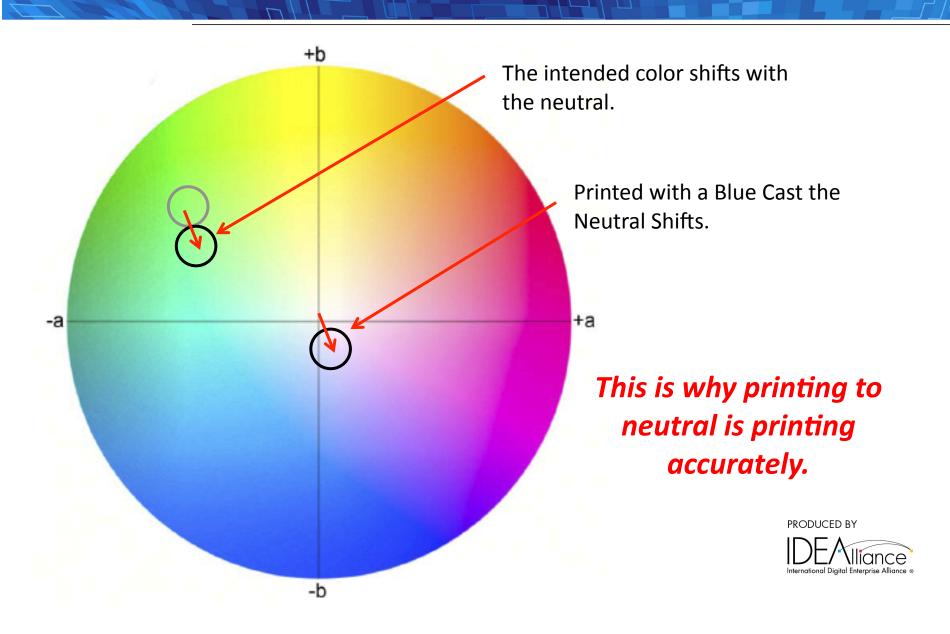
Gray Balance is not a new concept, but just a forgotten one.



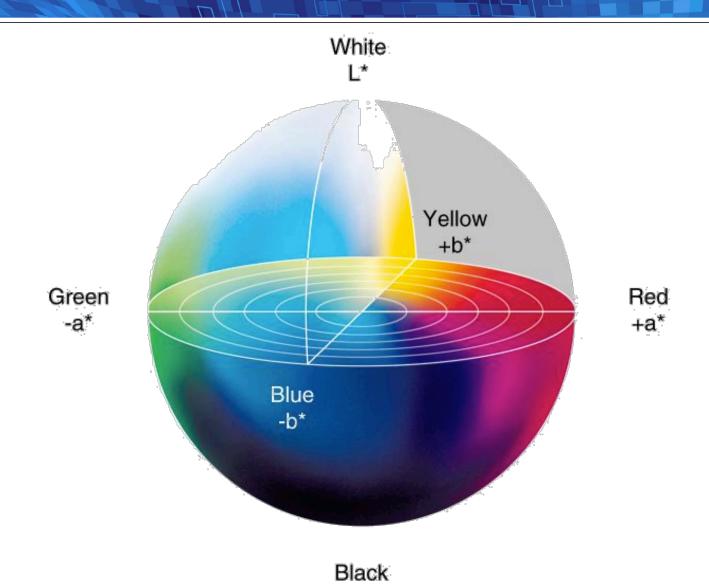
Example of How Not Printing to Neutral Will Affect Color



Example of How Not Printing to Neutral Will Affect Color



Neutral Gray in L*a*b*



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| DE Alliance

G7 Does Not Specify the Elements of Neutral Gray

G7 Specifies the Color!

a*= 0, b*= -1.5

25C, 19M, 19Y

a*= 0, b*= -1

50C, 40M, 40Y

a*= 0, b*= 0.5

75C, 66M, 66Y

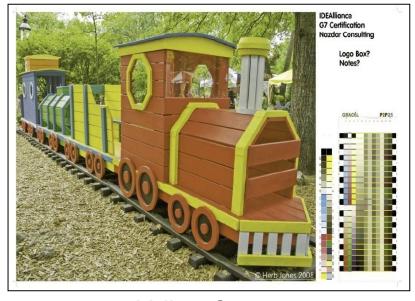
HC (Highlight Contrast) **HR** (Highlight Range) **SC** (Shadow Contrast)

25% (Quartertone) 50% (Midtone) 75% (Threequarter tone)

NPDC = Neutral Print Density Curve



How does a digital printer know they have accurately output a file?



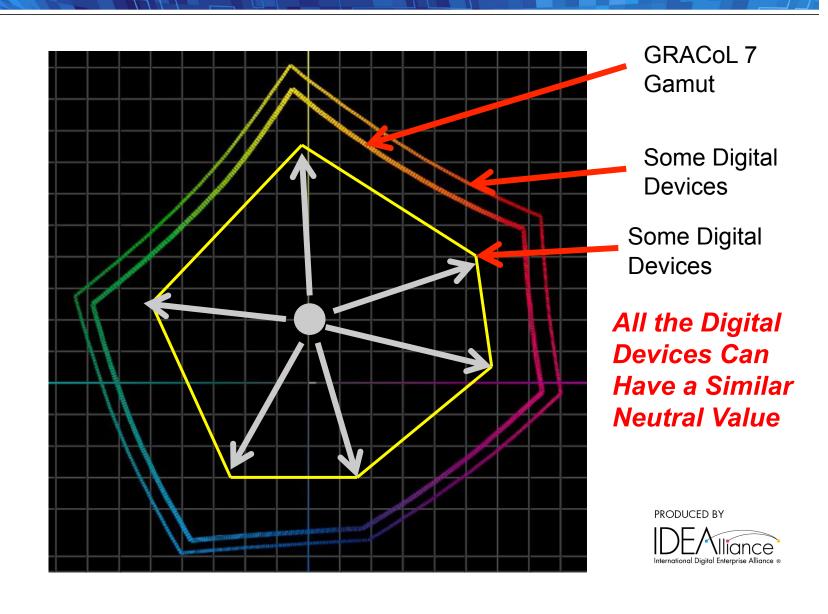
Yellow Cast



Balanced Grays

If we print to "Neutral" we have not added a "color cast" to the original file values.

How can a printer make very different print devices with very different ink sets print similar color?



G7 Benefits For Print Buyers

- Better match between proof & press
- All proofing systems look very similar
- Similar printed appearance regardless of...
 - ... who does the printing
 - ... with what technology
 - ... where & when
- Promotes awareness of standardized printing & proofing



G7 Benefits For Printers

- Proofs that match "natural" press conditions
- Easier matching between different presses, technologies, substrates, etc.
- Faster make-ready
- Makes standardized printing & proofing a little easier



G7 - The Color Connection

